



Product Data Sheet

PRO-LF1

Low Fouling Technology

The PRO-LF1 is a unique low fouling spiral wound membrane customized specifically for challenging industrial process applications. This membrane is based on Hydranautics high performance membrane products which have been specially modified to treat a variety of industrial feed streams to handle high TDS and high fouling potential wastewater.

Specified Performance*

 $\begin{array}{ll} \text{Permeate Flow (Nominal):} & 7,700 \text{ gpd } (29.1 \text{ m}^3\text{/d}) \\ \text{Salt Rejection:} & 99.8\% \ (99.7\% \text{ minimum}) \end{array}$

Test Conditions: 32,000 ppm NaCl solution

800 psig (5.52 MPa) Applied Pressure 77 $^{\circ}$ F (25 $^{\circ}$ C) Operating Temperature

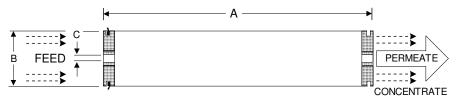
10% Permeate Recovery 6.5 - 7.0 pH Range

General Product Description**

Configuration: Low Fouling Spiral Wound Membrane Polymer: Composite Polyamide Neutrally Charged Surface

Membrane Active Area: $400 \text{ ft}^2 (37.2 \text{ m}^2)$ Feed Spacer: 34 mil (0.86 mm)

Packaging: All membrane elements are supplied with a brine seal, interconnector, and O-rings. Elements are enclosed in a sealed polyethylene bag containing less than 1.0% sodium meta-bisulfite solution, and then packaged in a cardboard box.



Element Details***		
A, inches (mm)	B, inches (mm)	C, inches (mm)
40.0 (1016)	7.91 (201)	1.125 (28.6)

^{**} Values listed in this section are indicative, not specified. For more detailed specifications, see our Technical Service Bulletin documents or contact Hydranautics Technical Department.

Product Use and Restrictions[^]

Maximum Applied Pressure: 1,200 psig (8.27 MPa)

Maximum Chlorine Concentration: < 0.1 ppm
Maximum Operating Temperature: 113 °F (45 °C)

pH Range, Continuous (Cleaning): 2-11 (1-13) at T ≤ 25 °C

2-11 (1-12) at T > 25 °C to \leq 35 °C 3-10.5 (2-11) at T > 35 °C to \leq 45 °C

Maximum Feedwater Turbidity: 1.0 NTU Maximum Feedwater SDI (15 mins): 5.0

Maximum Feed Flow: 85 gpm (19.3 m³/h)
Minimum Brine Flow: 12 gpm (2.7 m³/h)
Maximum Pressure Drop for Each Element: 15 psi (0.10 MPa)

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^{*}The Specified Performance is based on data taken after a minimum of 10 minutes of operation. Actual testing of elements may be done at conditions which vary from these exact values; in which case, the performance is normalized back to these standard conditions. Permeate flow for individual elements may vary ±15 percent from the value specified.

[^] The limitations shown here are for general use. For specified projects, operation at more conservative values may ensure the best performance and longest life of the membrane. See Hydranautics Technical Bulletins for more details.